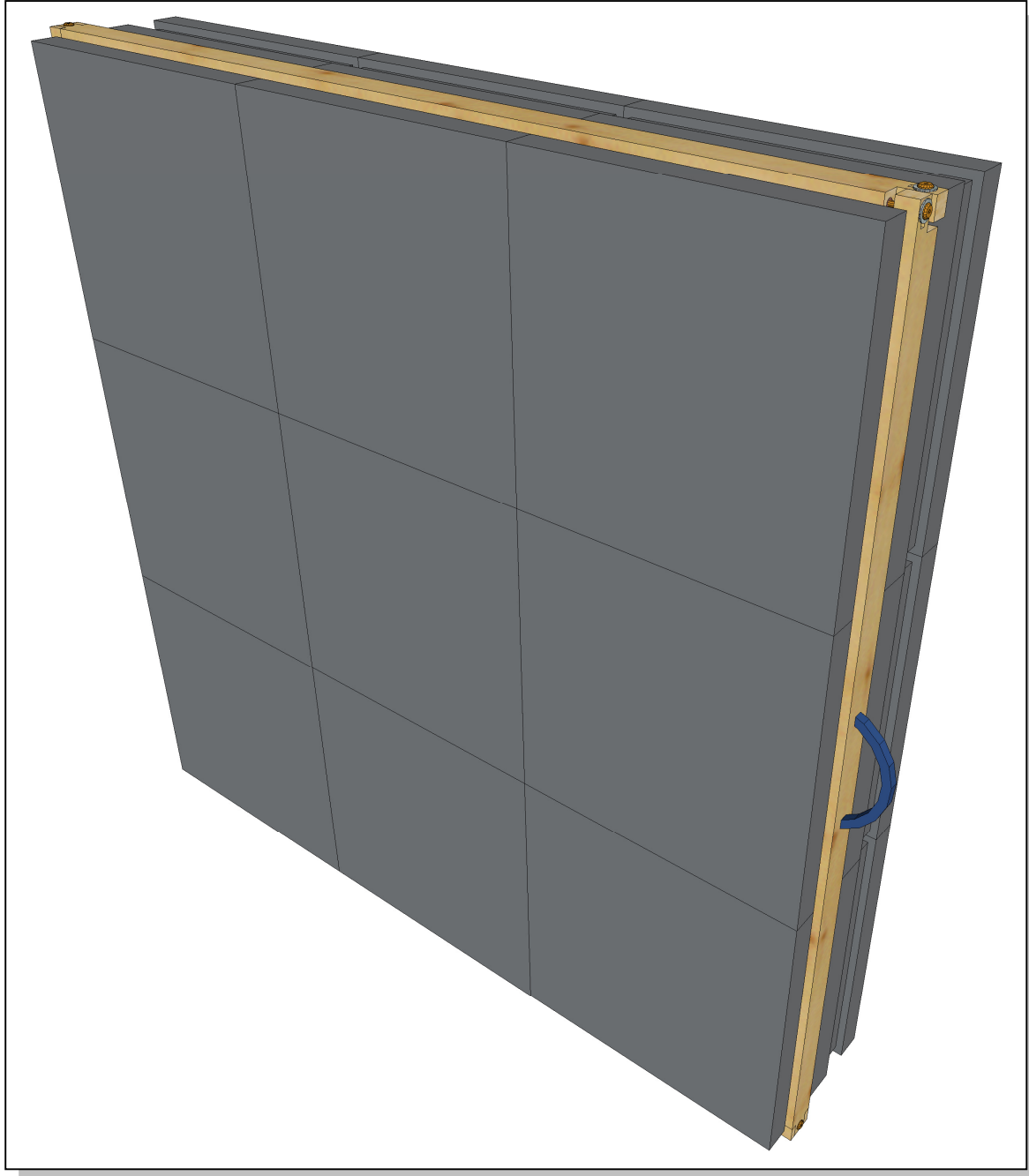# DANAGE DOMINO multi adjustable frame.
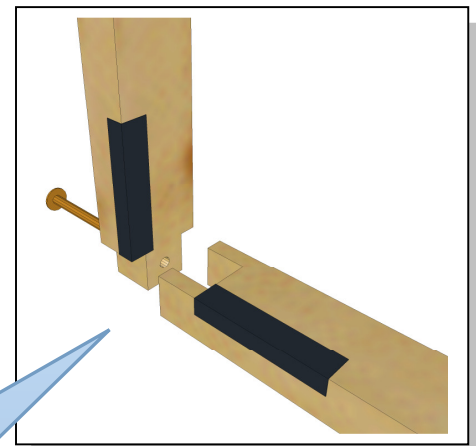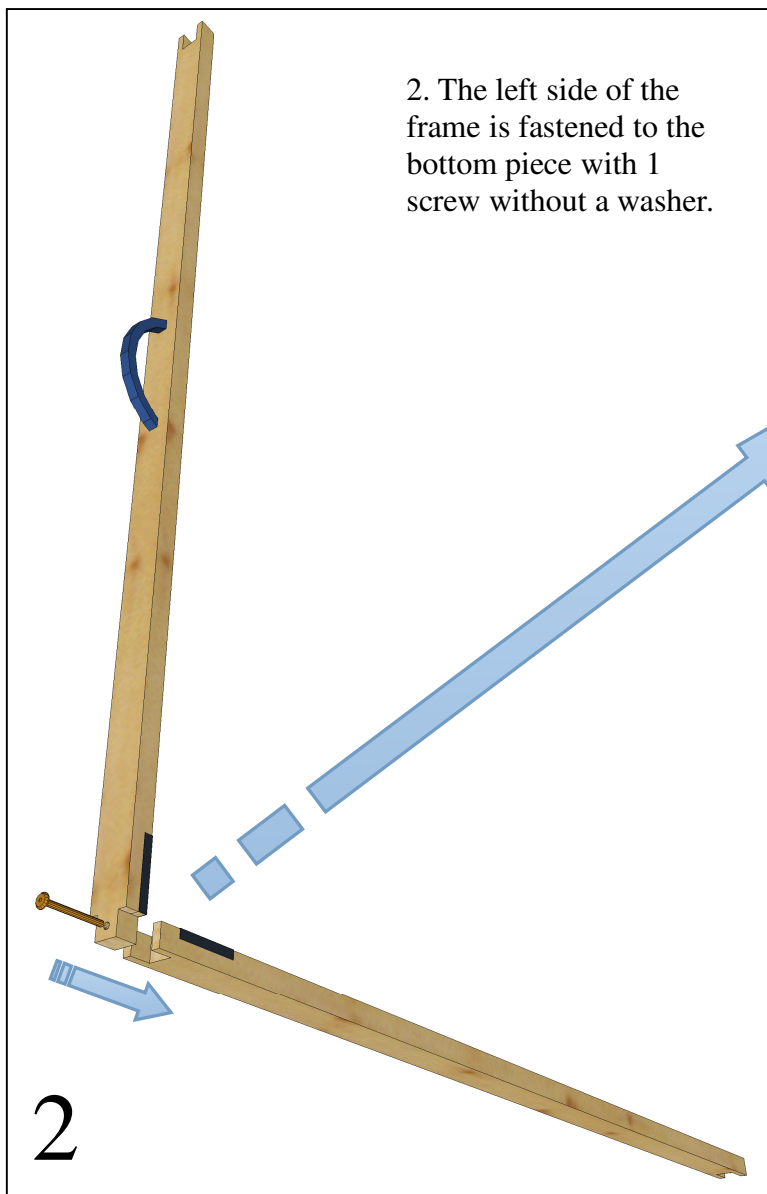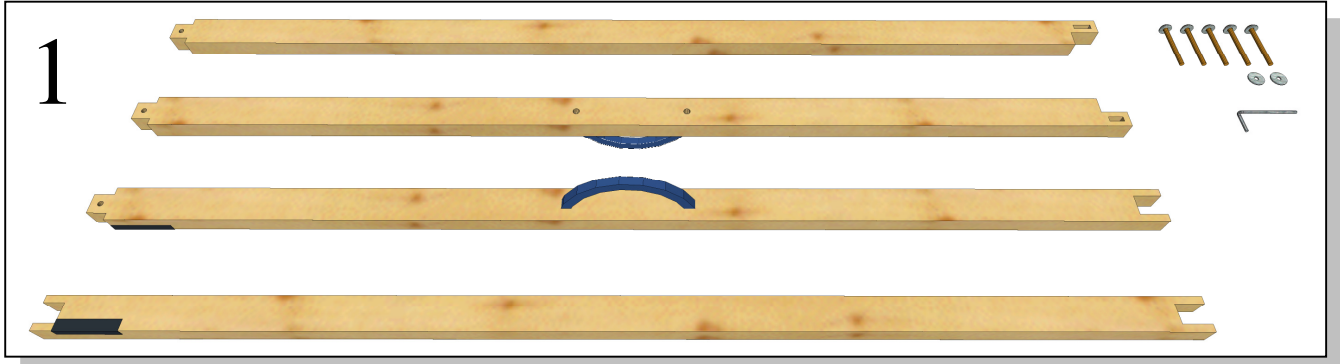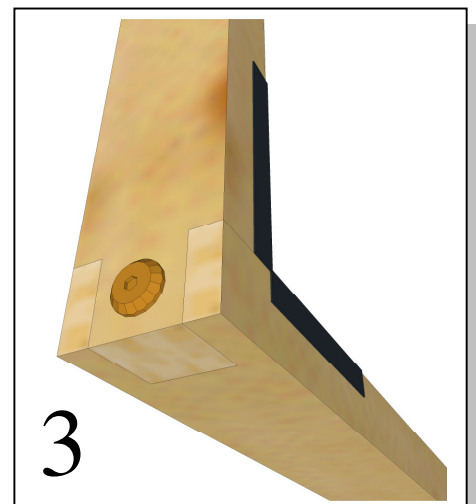
General assembly instructions.

For easier assembly of target butt and possibilities for later adjustments.

1. From the top:
- The top of the frame.
- The right side of the frame.
- The left side of the frame.
- The bottom of the frame.
- 5 screws, 6x70 mm, 2 pcs. Ø22 washers and 1 unbraco key is also included.

1

2. The left side of the frame is fastened to the bottom piece with 1 screw without a washer.
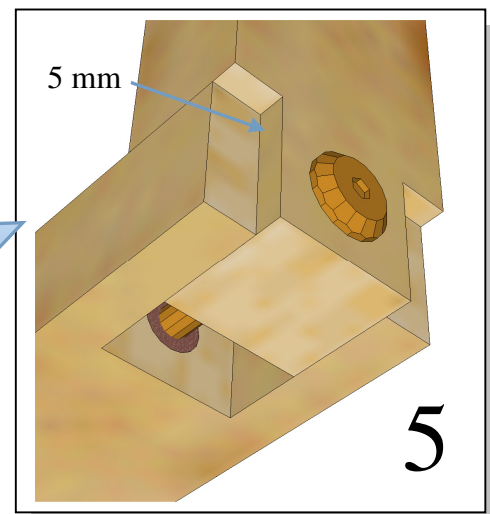
The fixed corner is marked with black color, text or similar. This is not visible in the finished target mat.
3. This corner is fastened completely and tight, so the corner is strong and stable.
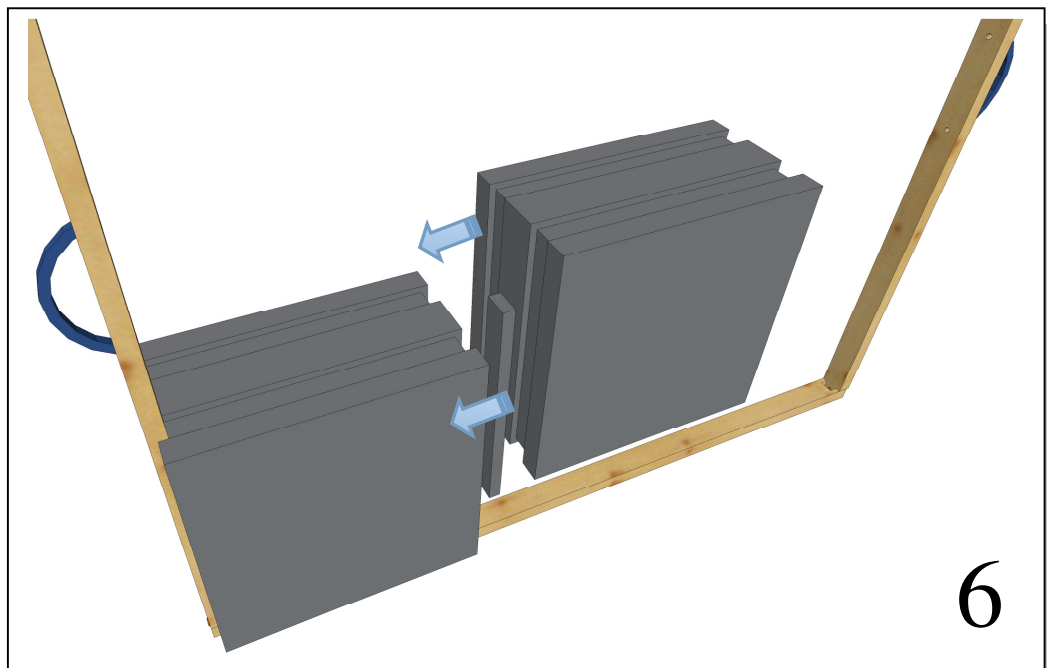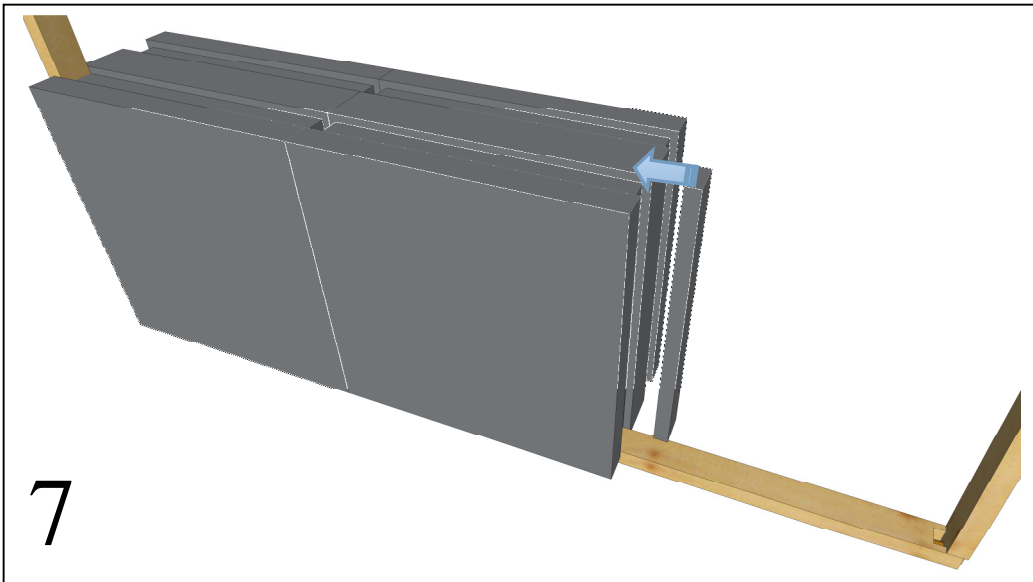
2

3

4

4. The left side of the frame is fastened to the bottom piece with 1 screw without a washer.

5. This corner is not fastened completely, but with appr. 5 mm left. This makes it easier to mount the foam modules in the target butt frame.
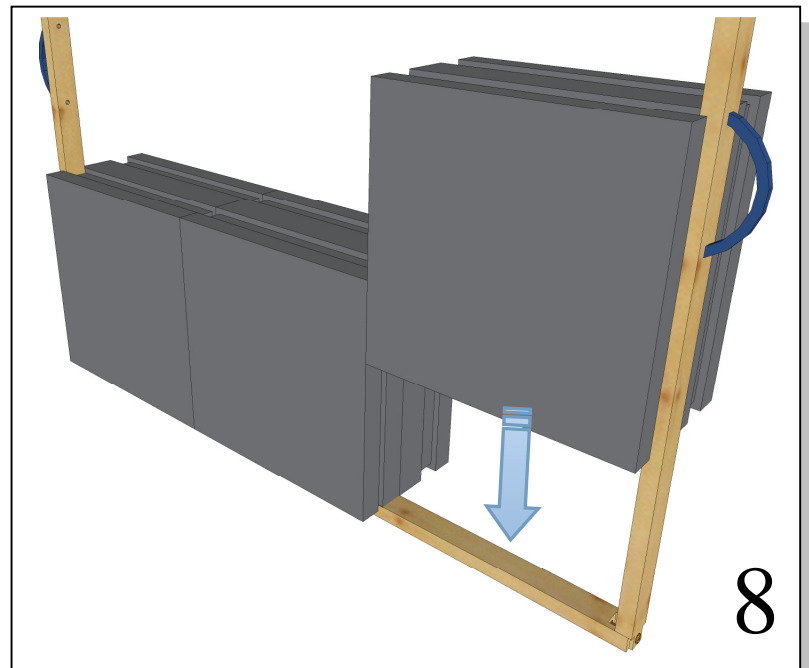
5 mm

5

6. The first 44x44 cm foam module is mounted tight against the lower left corner. A short infill part is mounted in the vertical groove to the right. There must be mounted infill parts only in the front grooves. The next 44x44 cm module is mounted and is pushed tight towards left.
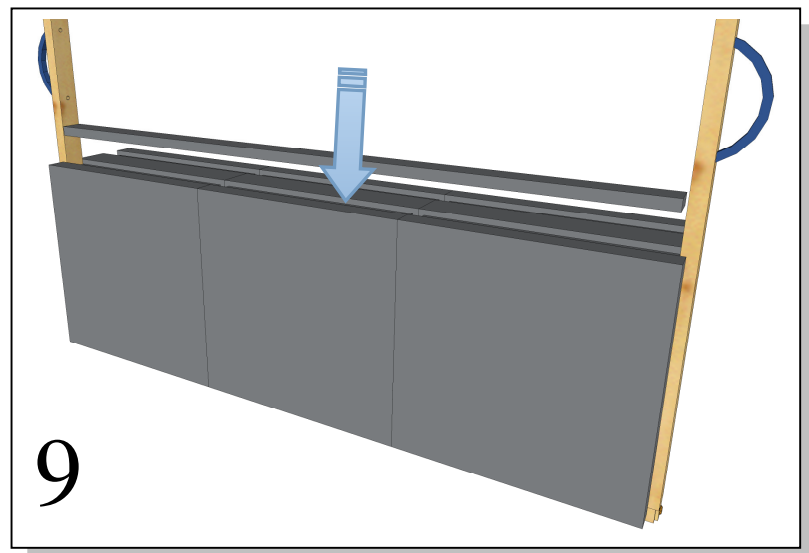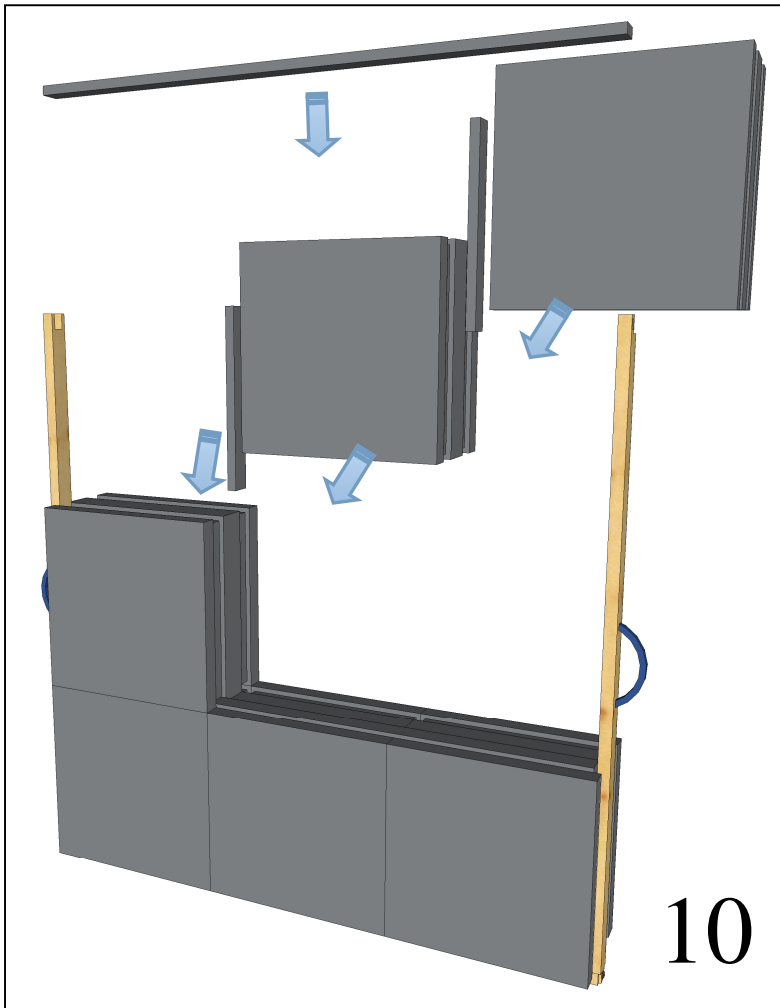
6

7. Another short infill part is mounted in the groove to the right of foam module no. 2. Remember that the infill parts must be mounted only in the front grooves.

7

8. The foam module no. 3 is now pushed down from the top. Since the frame is not fastened tight in the right corner, there should a little space in the groove against the frame, making it easy to mount the module.

8

9. The one long infill part is mounted at the top and is pushed down into the front groove.
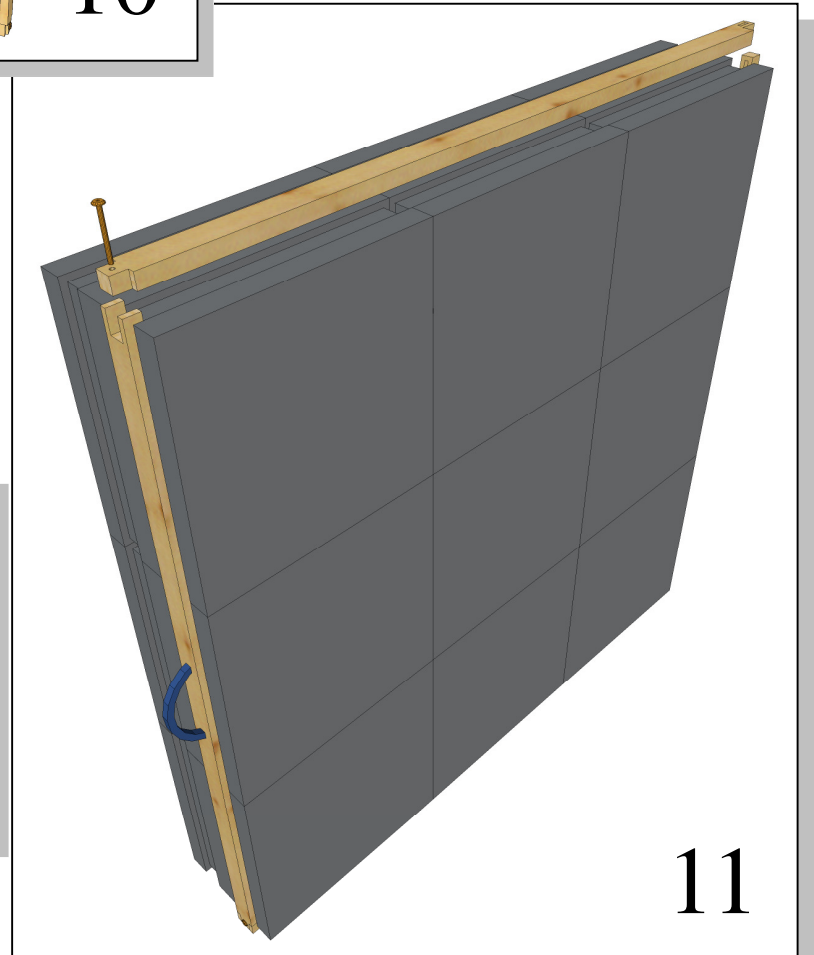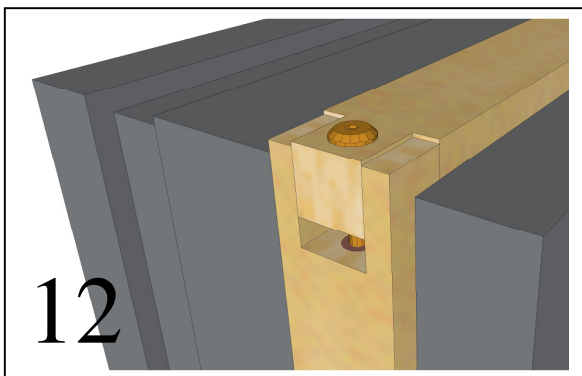
9

10. Now the frame is filled with the rest of the foam modules. The modules are mounted in the same way as the first row, as shown to the left.
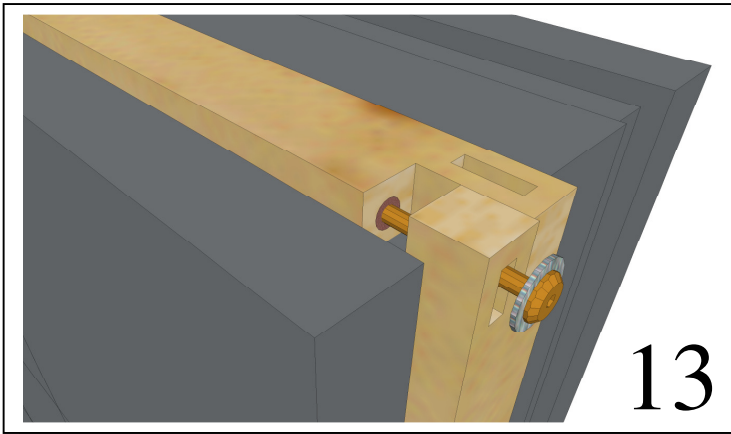
Remember all the time to push the modules against the left, so there will be enough space to get the last module down easily.

Remember also that the infill parts are only to be mounted in the front grooves. This is because there can be small variations in the thickness of the foam modules, why the backside grooves not allways will match each other. The purpose of only using the front grooves, is to achieve a nice even front of the target butt.
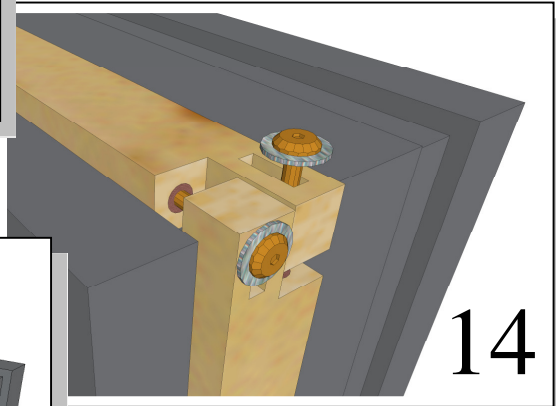
10

11. The top of the frame is now mounted.

12. As seen below, the left corner is not to be mounted tight. The top of the frame is to be lying in the groove without pressing on the foam.
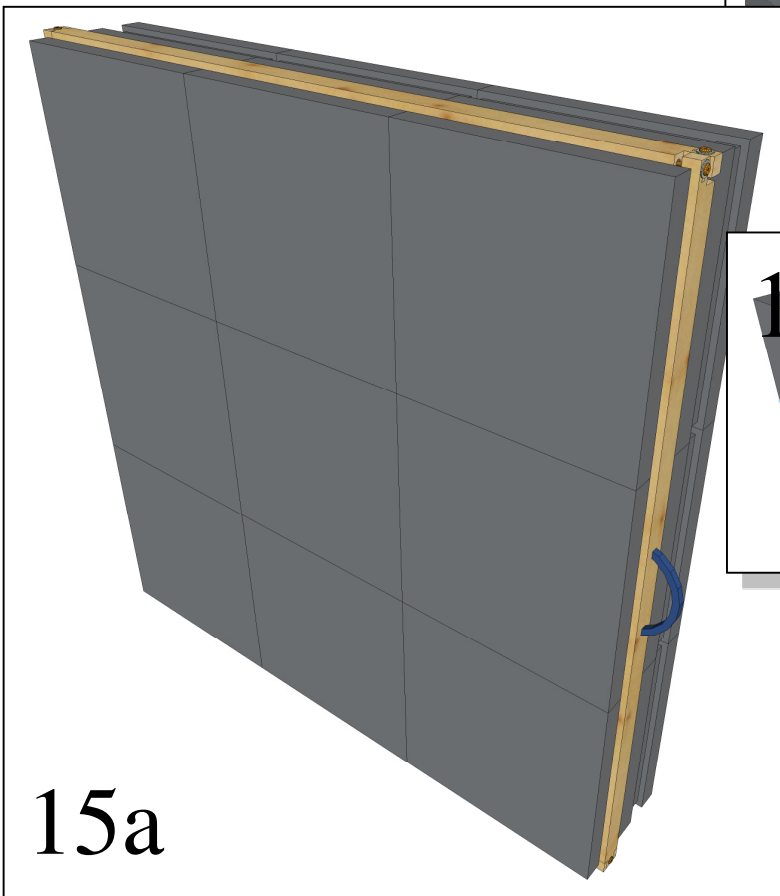
12

11

13. In the right side first a screw with a washer is mounted horizontally. Remember the washer. To ensure that the frame is not pressing too tight on the foam and for the screw to be mounted, it would be about right if the two frame parts are vertically flush.
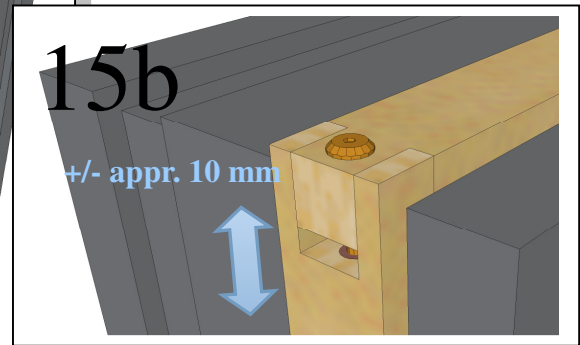
13

14

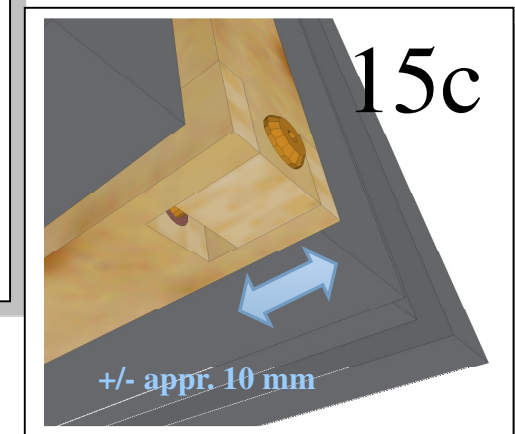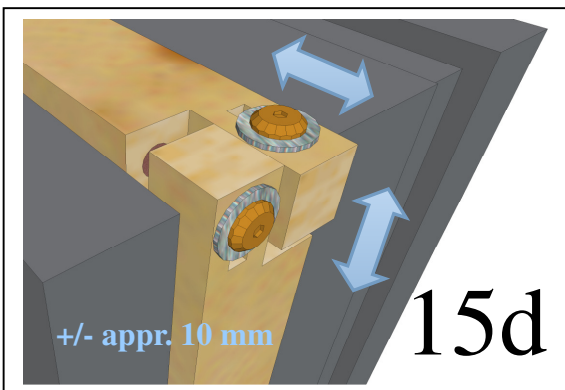14. Then a screw is mounted vertically. Remember the washer. Both screws must *not* be tightened yet.

15b

+/- appr. 10 mm

15a

15c

+/- appr. 10 mm

15. Now the target butt is almost finished.

The screws in the 3 corners are now somewhat tightened, untill there is some pressure on the foam. The corners are not to be screwed to the bottom, but with appr. 10 mm space left in these 3 corners. This gives a unique possibility to after adjust the frame, both støn in and out. Upper left corner +/-10 mm up/down, lower right corner +/-10 mm in/out and upper right corner +/-10 mm in both directions. Lower left corner is fixed.

+/- appr. 10 mm

15d